

## 220 V. WIRE WELDER

Specs:

Rated Output: 200 A at 28 VDC – 60% Duty Cycle

250 A at 28 VDC – 40% Duty Cycle

Wire Speed: 50-700 ipm

Wire size: Solid .023 and .045

flux core mild steel, low alloy

or stainless

15' MIG Gun

Weight: 205 lb.



## **PROCEDURE:**

- This unit will be rented only after check in procedures have been completed, electrical tool safety sheet given and gas safety sheet given.
- This unit is ideally suited for the customer who only has access to 220 volt power, and wants the ease of use the MIG process is known for.
- Unit will have to be set up per customer specifications.
- A convenient chart is mounted inside the wire feed section door for setting welding procedures for 22 gauge through ½” mild steel. 14 gauge through 3/8” aluminum.
- Unit is equipped with 15’ foot gun and will accept up to 44# spools.
- Wire, gas, consumables are a separate charge.
- Customer will be charged for any clean up and damage due to neglect.