

## Polaris Indy XC / XCR Tunnel Extension

1. Using the #1 corner holes locate the Brace Plate on top of your tunnel and fasten in place with the two furnished 3/16 screws and nuts. The two forward #2 pilot holes should align with holes in the tunnel—Drill these out to 3/16 also—Deburr all drilled holes.
2. Using the pilot holes as locating sites, drill out all holes to 3/16. Deburr all drilled holes.
3. Remove brace plate and insert Tunnel Extension inside tunnel. Due to irregularity in factory welding, you may need to do some filing on the Tunnel Extension as noted with red arrows. The two outside holes should align with the holes you fastened the brace plate with on top of the tunnel. Use the two screws to locate and fasten the tunnel extension and brace plate in position. Drill all located holes in brace plate and tunnel extension to 3/16 so rivets can be used to fasten in step # 5. Deburr all drilled holes.
4. Small Triangles – insert between tunnel extension and inside of tunnel. These triangles are used as a spacer so the tunnel extension attaches to a flat surface. If you look in the top edges of the tunnel, there is an edge where the top of the tunnel overlaps the sides.
5. Side rivets----using tunnel extension and pilot holes as a pattern drill 3/16 holes thru side of tunnel. Deburr all drilled holes.
6. Clean all parts and install in tunnel. Using furnished 3/16 rivets fasten extension and brace plate to tunnel.
7. Re-install all factory parts on the rear of the tunnel.

Brace Plate:



**Tunnel Extension:**



**Side Triangles:**





Reference Pictures:





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