About Blue Diamond

Blue Diamond Attachments is a three generation, family-owned business that provides high-quality attachments for construction and farm machinery. Our dedication to meeting the customer’s needs is shown in our design and manufacturing procedures that are based on “in the trenches reality”! Offering some of the best warranties in the industry means providing a product that will withstand the rigors of everyday use and give you the peace of mind. We understand that these are the tools that you use to make your living, and we strive to give you the edge you need to stay competitive in your market. Our experienced and knowledgeable sales staff can match the best attachment for your machine which will result in the highest level of productivity possible.

Quality, Dependability & Integrity!
STUMP BUCKET

Skid Steers • Compact Wheel Loaders • Farm Loaders

EXTREME DUTY STUMP BUCKET
Our extreme duty stump bucket is the most effective and versatile stump bucket on the market. The long profile and curved bottom make quick work of large stumps and can pry up rocks with ease. It reaches far under the stump and tears the roots with the teeth up the side of the bucket. Other uses for this bucket include, prying up old fence posts, removing sidewalks and asphalt, digging ditches and swales.

Features include:
- Measures 56” long
- Curved bottom for better leverage
- 3 replaceable cast teeth
- 1” x 8” cutting edge
- Heavily gusseted quick attach
- Reverse curled teeth up both sides
- Narrow profile digs without wedging in the ground

Weight 388 lbs.
Length 56”
Width at Tip 12”
# of Teeth 3
BACKHOE ATTACHMENT
The Blue Diamond backhoe attachment is quick and easy way to dig trenches with a skid steer. This powerful unit uses the biggest cylinder in the industry and the largest bucket capacity. The linkage geometry gives exceptional bucket rotation and breakout force.

Features include:
• 3 1/2” bore 20” stroke cylinder
• Linkage between cylinder and bucket
• Includes flat face couplers
• Bucket sizes come in 9”, 12”, 18” and 24”
• Large capacity bucket
• Heavy duty cast replaceable teeth
• Grease fittings on all pivot points
EXTREME DUTY BRUSH CUTTERS

**Skid Steers • Compact Wheel Loaders**

**EXTREME DUTY**

The extreme duty brush cutter is a high powered, low flow, direct drive unit with a 2 year warranty. The hydraulic motor drives a 2 5/8" shaft that is housed in 2 massive bearing submerged in oil. Under the deck instead of a spline shaft, it has a 13" x 1" flange with 10 countersunk bolts connecting the blade carrier. The wire protection kit between the deck and the blade carrier keeps fence wire and vines away for the lower bearing seal and reduces down time from hidden debris. This powerful quiet cutter will produce a cleaner cut at a quicker travel speed than was possible before on a low flow skid steer. The 10" deck clearance and the raised back allow cut debris to escape easily to avoid bunching under the deck.

**Features include:**

- 4 double edged blades (72" only)
- Requires only 16 GPMs
- Cuts up to 5" trees
- Wire protection kit under deck
- Rugged deck with heavy reinforcements
- 2 year warranty
- Visible sight glass to check oil level

<table>
<thead>
<tr>
<th>Sizes</th>
<th>Required GPM</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>60&quot;</td>
<td>16-25</td>
<td>1250 lbs</td>
</tr>
<tr>
<td>72&quot;</td>
<td>16-25</td>
<td>1526 lbs</td>
</tr>
</tbody>
</table>

Visit our website for a demo video!
STANDARD DUTY BRUSH CUTTERS

STANDARD DUTY
Our standard duty brush cutter is an affordable attachments for lighter use. This 2 blade cutter is a motor gear box combination and comes with a 1 year warranty.

Features include:
• 2 double edged blades
• Enclosed motor
• 1 year warranty

MULCHERS

MULCHER
The Blue Diamond mulcher is available for low flow and high flow machines. Grinds heavy vegetation to a fine mulch with the carbide spiral tooth pattern. An easy to see pressure gauge keeps you aware of the work load. This very quiet and smooth operating mulcher is a premium investment for vegetation control.

Features include:
• Carbide spiral mounted teeth
• Clean profile keeps debris from building up
• Discharge chains contain flying debris
• Easily visible pressure gauge
• High quantity of staggered teeth are individually replaceable
• Available for low and high flow machines

Sizes | GPM | Weight |
---|---|---|
60" | 16-25 | 942 lbs. |
72" | 16-25 | 1150 lbs. |
American-made, top-quality attachments!  Blue Diamond Attachments

**TREE SHEAR**

_Skid Steers • Compact Wheel Loaders • Farm Loaders_

The Blue Diamond tree shear will cut trees up to 12” with ease. The powerful 5” x 12” cylinder produces 29 tons of force at 2500 PSI. By simply pulling a pin the shear will rotate 90 degrees for cutting limbs or felled trees.

Features include:
- Cuts up to 12”
- 5” x 12” cylinder
- 29 tons of cutting force at 2500 PSI
- Cutting head rotates 90˚
- 1” thick T1 steel cutting edge and construction
- Excellent visibility

**ROTOTILLER**

_Skid Steers_  

Till 6” deep with the heavy duty bidirectional rototiller. The offset design allows you to leave no wheel tracks when using in reverse. The pivoting tines allow for maximum bite either direction.

Features include:
- Universal mount
- Tilling widths of 52”, 68” & 76”
- Works in forward and reverse
- Double edge replaceable tines
- Does not require high flow
- Tilling depth up to 6”
- 1/2” skid plates
- Protected motor
- Offset design leaves no wheel tracks

Visit our website for a demo video!
STUMP GRINDER

Skid Steers • Compact Wheel Loaders • Telehandlers

LOW-FLOW HYDRAULIC STUMP GRINDER

Are you tired of bulky stump grinders that require so much maintenance, hookup time, and room to store? Requiring only 18 GPM, this industrial-grade unit has no electrical hookups and has only two bearings to grease, making this the ideal solution for easy stump removal. This very powerful grinder uses low speed and high torque to cut up to 8” per pass.

For safety, the cutting wheel is positioned sideways so the chips are thrown away from the operator and your machine. This also gives you greater visibility of your cutting area. This easy-to-use, trouble-free grinder comes with a full 2-year warranty. Patent Pending. Models available for mini skid steers and hi-flow machines.

Features include:
• Ultra compact
• No electrical needed
• 2-year warranty

<table>
<thead>
<tr>
<th>Model</th>
<th>Required GPM</th>
<th>Weight</th>
<th>Wheel Dia.</th>
</tr>
</thead>
<tbody>
<tr>
<td>BD1017</td>
<td>10-17</td>
<td>270 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>BD1825</td>
<td>18-25</td>
<td>665 lbs.</td>
<td>28”</td>
</tr>
<tr>
<td>BD2640</td>
<td>26-40</td>
<td>685 lbs.</td>
<td>28”</td>
</tr>
</tbody>
</table>

WEB
Visit www.bluediamondattachments.com for a demo video!

Spring provides safety from pushing too hard!

Carbide teeth can be sharpened!
EXTREME-DUTY AUGER

Telehandlers • Skid Steers • Excavators • Backhoes
Mini Skid Steers • Wheel Loaders

Our refusal to cut corners lead to this premium quality auger. Manufactured with all American-made components and a tried-and-proven design. We are so confident in our product that we offer and industry-leading, 5-year warranty. The high torque of our planetary drive unit is backed by high-quality robotic uniform welds to give you maximum reliability and longevity. This auger is relied on for heavy use applications and by fencing companies, pole barn builders and rental companies.

Features include:
- 5 year warranty
- Planetary Drive
- High torque

<table>
<thead>
<tr>
<th>Model</th>
<th>GPM</th>
<th>Max Bit</th>
</tr>
</thead>
<tbody>
<tr>
<td>600</td>
<td>6-15</td>
<td>24</td>
</tr>
<tr>
<td>1000</td>
<td>10-25</td>
<td>30</td>
</tr>
<tr>
<td>1500</td>
<td>15-30</td>
<td>36</td>
</tr>
<tr>
<td>2000</td>
<td>20-35</td>
<td>36</td>
</tr>
<tr>
<td>2500</td>
<td>25-45</td>
<td>48</td>
</tr>
<tr>
<td>3000</td>
<td>30-60</td>
<td>48</td>
</tr>
</tbody>
</table>

HEAVY-DUTY AUGER

Skid Steers • Tractors

The heavy duty series augers are an economical option that is still a quality planetary drive. This unit comes in 3 models to cover most flow rating in the skid steer and tractor market. The durable housing, the hex shaft, and the 3 year warranty make it reliable attachment to own.

Features include:
- 3 year warranty
- Lifetime warranty against shaft pull-out
- 2” hex shaft

<table>
<thead>
<tr>
<th>Model</th>
<th>GPM</th>
<th>Max Bit</th>
</tr>
</thead>
<tbody>
<tr>
<td>600</td>
<td>6-15</td>
<td>18</td>
</tr>
<tr>
<td>1000</td>
<td>10-20</td>
<td>24</td>
</tr>
<tr>
<td>1500</td>
<td>15-30</td>
<td>30</td>
</tr>
</tbody>
</table>
STANDARD-DUTY AUGERS
Light to moderate ground conditions
- Fabricated Boring Head
- Hardened Bolt-on-Teeth — Std. Incl.
  Gage Teeth in Outside Position
  Wisdom Teeth in Inside Position
- Hardened Fishtail Point
- Heavy-Duty Double Flighting
- 2” Hex, 2-9/16” Rnd., and 2” Rnd. Collars Available
- 4’ Standard Length — 3’, 5’, and 6’ Lengths Available

TREE AUGERS
Tree and shrub planting
- Fabricated Boring Head
- Hardened Bolt-on-Teeth — Std. Incl.
  Gage Teeth in Outside Position
  Wisdom Teeth in Inside Position
- Hardened Fishtail Point
- Heavy-Duty Double Flighting
- 2” Hex, 2-9/16” Rnd., and 2” Rnd. Collars Available
- 4’ Standard Length

HEAVY-DUTY AUGERS
Difficult ground conditions
- Cast Steel Boring Head
- Hardened Drive-in-Teeth — Std. Incl.
  Gage Teeth in Outside Position
  Chisel Teeth in Inside Position
- Hardened Fishtail Point
- Heavy-Duty Double Flighting
- 2” Hex, 2-9/16” Rnd., and 2” Rnd. Collars Available
- 4’ Standard Length — 3’, 5’, and 6’ Lengths Available

Various adapters and extensions are also available.
BROOMS

Fork Lift • Skid Steers • Compact Wheel Loaders
Telehandlers • Farm Tractors

PUSH BROOM
This multi-function broom is very useful in many applications. Clean up job sites, push light snow, sweep leaves, squeegee water or groom ball fields. Can be set up with manual or hydraulic angle for skid steer’s and tractors or can be set up to clamp on the forks of a forklift. Also add our heavy duty magnet for picking up screws, nails and other steel debris. The 11 rows of long lasting bristles are available in 60”, 72” and 96” widths.

Features include:
• Safe around people and animals
• Less dust that a rotary broom
• Does not require auxiliary power
• Moves anything from dust to small boulders
• Maintenance free
• 1 year warranty

Model | Weight | Rows of Bristles
--- | --- | ---
60” | 206 lbs. | 11
72” | 239 lbs. | 11
96” | 315 lbs. | 11
BROOMS

Skid Steers • Compact Wheel Loaders • Farm Tractors

ROTARY BROOM

Our rotary broom is available in manual and hydraulic angle. A simple to use control comes with the hydraulic angle to model to mount inside you cab. The bristles are available in poly or poly steel mix and are protected by retractable legs when not in use.

Features include:
- 26” bristles
- Manual or hydraulic options
- Poly or poly steel mix
- Stands protect bristles when not in use
- 1 year warranty

<table>
<thead>
<tr>
<th>Model</th>
<th>Weight</th>
<th>Bristle Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manual Angle</td>
<td>810 lbs.</td>
<td>Poly or Poly/Steel</td>
</tr>
<tr>
<td>Hydraulic Angle</td>
<td>850 lbs.</td>
<td>Poly or Poly/Steel</td>
</tr>
</tbody>
</table>

Manual or Hydraulic Angle

26” Bristles

Stands Protects Bristles When Not In Use

Visit our website for a demo video!
**DOZER BLADES**

**Six Way Dozer Blade**
The Blue Diamond Six-Way Dozer Blade is extremely rugged, easy to use, and offers superior visibility. It has a bolt-on-edge, skid shoes, heavy-duty cylinders, and comes with the electrical harness for your machine. Using a proven pivot system, it can tilt 10° and angle 30°. A blade extension is available for 8" of added height. Don’t settle for anything less! Converts to snow plow by pulling two pins and adding height extension.

**Features include:**
- 22” moldboard gives great visibility
- Includes electrical harness for machine controls
- Replaceable bolt-on-edge
- Can be used for snow
- Angles 30°, tilts 10°

<table>
<thead>
<tr>
<th>Model</th>
<th>Max. Angle</th>
<th>Weight</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>6’ HD</td>
<td>66.25</td>
<td>920 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>7’ HD</td>
<td>72.50</td>
<td>965 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>8’ HD</td>
<td>72.80</td>
<td>1000 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>5’ STD</td>
<td>52.00</td>
<td>670 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>6’ STD</td>
<td>66.25</td>
<td>700 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>7’ STD</td>
<td>72.50</td>
<td>730 lbs.</td>
<td>22”</td>
</tr>
<tr>
<td>8’ STD</td>
<td>82.80</td>
<td>770 lbs.</td>
<td>22”</td>
</tr>
</tbody>
</table>

HD - Heavy-duty, STD - Standard model
DOZER/SNOW BLADES

Skid Steers • Compact Wheel Loaders

FOUR WAY DOZER BLADE
This great crossover blade can be used in dirt or snow. The trip function can be locked out for dirt work or unlocked for snow. The 30 degree angle can be controlled hydraulically or manually. Maximize your investment with this multi-purpose blade.

Features include:
• Replaceable bolt-on-edge
• Angles 30 degrees
• Use in dirt or snow
• Manual or hydraulic angle
• 1 year warranty

<table>
<thead>
<tr>
<th>Model</th>
<th>Max. Angle</th>
<th>Weight</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>6' HD</td>
<td>62''</td>
<td>900 lbs.</td>
<td>28''</td>
</tr>
<tr>
<td>7' HD</td>
<td>72''</td>
<td>940 lbs.</td>
<td>28''</td>
</tr>
<tr>
<td>8' HD</td>
<td>82''</td>
<td>986 lbs.</td>
<td>28''</td>
</tr>
<tr>
<td>9' HD</td>
<td>93''</td>
<td>1026 lbs.</td>
<td>28''</td>
</tr>
<tr>
<td>5' STD</td>
<td>62''</td>
<td>550 lbs.</td>
<td>22''</td>
</tr>
<tr>
<td>6' STD</td>
<td>72''</td>
<td>585 lbs.</td>
<td>22''</td>
</tr>
<tr>
<td>7' STD</td>
<td>82''</td>
<td>615 lbs.</td>
<td>22''</td>
</tr>
<tr>
<td>8' STD</td>
<td>93''</td>
<td>660 lbs.</td>
<td>22''</td>
</tr>
</tbody>
</table>

HD - Heavy-duty, STD - Standard model

Bolt-On Cutting Edge
Height Extension Available
Heavy-Duty Moldboard
Removable Pins for Snow
Manual or Hydraulic Angle
PRO SERIES SNOW BLADE

**Skid Steers • Farm Tractors**

**PRO SERIES SNOW BLADE**
The pro series snow blade is a top quality snow blade with variable down pressure. The spring loaded quick attach allows you to control how much scraping pressure in on the cutting edge by the tilt of you quick attach without lifting you front wheels. The optimum curl of the moldboard keeps the snow alive for easier pushing, and the 6” oscillation in the blade keeps it on the ground even with uneven surfaces. This blade is a top performer in its class!

**Features include:**
- Full trip design
- Variable spring assisted down pressure
- Corner markers
- Adjustable wear shoes
- 2 year warranty including cutting edge
- Poly snow deflector available
- Engineered curl keeps snow rolling for easier pushing
- 35˚ Angle

<table>
<thead>
<tr>
<th>Blade</th>
<th>Weight</th>
<th>Full Angle Width</th>
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</thead>
<tbody>
<tr>
<td>60”</td>
<td>515 lbs</td>
<td>49.2”</td>
</tr>
<tr>
<td>72”</td>
<td>560 lbs</td>
<td>59”</td>
</tr>
<tr>
<td>84”</td>
<td>605 lbs</td>
<td>68.8”</td>
</tr>
<tr>
<td>96”</td>
<td>650 lbs</td>
<td>78.6”</td>
</tr>
</tbody>
</table>

**2 YEAR WARRANTY INCLUDES CUTTING EDGE!**
ULTRA SERIES SNOW BLADES

ULTRA SNOW BLADE
The ultra series snow blade is a premium quality blade for the serious snow contractor. The many options available allow you to tailor the blade for various applications. Add side wings to gain width, or pusher sides for moving snow. This is a trip edge blade with 6” of oscillation to follow the contours of the ground. The Fast Tach system allows you to convert your blade into a pusher in seconds! This great option gives you more flexibility in the types of jobs you can tackle.

Features include:
• Trip edge design
• 6” of blade oscillation
• 11” side wings available
• Bolt-on-side pushers available
• Fast Tach pusher installs in seconds
• 2 year warranty including edge
• 35˚ Angle

Installs in just 6 seconds!

SNOW PUSHER
This very heavy-duty snow pusher is designed for the serious snow contractor. It features a 1.5” x 8” cutting edge, 10 gauge moldboard, and AR-400 wear shoes. Built to withstand the rigors of heavy use, this pusher is designed for the long haul.
**GRAPPLES**

**EXTREME DUTY ROOT GRAPPLLE**

*Skid Steers • Farm Loaders*

The extreme duty root grapple has proved itself for many years as an effective and reliable land clearing attachment. The front cross tube helps float the grapple while surface raking and keeps it from diving too deep while root raking. The well-engineered geometry of this grapple and the high-quality cylinders give it the best clamping force in the industry. All pivot points are 1 1/4” pins in greaseable bushings. This grapple is ready to tackle the toughest of jobs!

**Features include:**
- Covered cylinders and hoses
- 1/2” steel construction
- 8” tine spacing
- Grease fittings on every pivot point
- Opens to 39” and 35” deep
- Robotically welded
- 1 year warranty

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<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
<th>Construction</th>
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</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>66”</td>
<td>723 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>72”</td>
<td>798 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>78”</td>
<td>800 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>84”</td>
<td>872 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66”</td>
<td>847 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>72”</td>
<td>890 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>78”</td>
<td>932 lbs.</td>
<td>1/2” Steel</td>
</tr>
<tr>
<td></td>
<td>84”</td>
<td>972 lbs.</td>
<td>1/2” Steel</td>
</tr>
</tbody>
</table>

Bolt-on-edge optional.
EXTREME DUTY GRAPPLE BUCKET

Skid Steers • Farm Loaders

The extreme duty grapple bucket is designed for heavy industrial use. With one of the strongest floors of any grapple bucket and extreme clamping pressure this grapple bucket is a favorite among demo contractors and recycling facilities. A bolt-on-edge is available to give protection to the welded in edge and steel covers protect all lines and cylinders on this grapple.

Features include:
- Heavily reinforced floor
- Bolt-on-edge available
- Covered cylinders and hoses
- 1/2” steel construction
- Grease fittings on every pivot point
- Opens to 39” and 35” deep
- 1 year warranty

EXTREME DUTY DEMOLITION SERIES GRAPPLE BUCKET

Skid Steers • Compact Wheel Loaders

This grapple is designed for severe use in demolition or recycling. This grapple bucket will withstand the brutal punishment of everyday use on todays high horsepower machines in the toughest environments. A reversible bolt-on-edge is standard on this attachment for longer life in use on concrete surfaces.

Features include:
- 1” top tines
- 1/4” thick steel cylinder covers
- 1/4” thick solid back
- Bolt-on-edge standard
- Heavily reinforced bottom to prevent bowing
GRAPPLIES

HI-CAPACITY SKID STEER GRAPPLE
Large Skid Steers • Large Farm Loaders

Our High-Capacity Grapple is 49” deep and has a 52” opening when the clamps are up. It is made for high-horsepower skid steers, and farm loaders. This grapple is ready for the demands of the large machines. Great for handling bulky material.

*Features include:
- 1/2” steel
- Two independent top clamps
- 1 1/4” pivot pins with grease fittings
- Enclosed cylinders and hoses
- Opens to 52”
- 49” deep

<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
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</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>72”</td>
<td>1150 lbs.</td>
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<tr>
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<td>78”</td>
<td>1200 lbs.</td>
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<tr>
<td></td>
<td>84”</td>
<td>1250 lbs.</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>72”</td>
<td>1200 lbs.</td>
</tr>
<tr>
<td>Bucket</td>
<td>78”</td>
<td>1250 lbs.</td>
</tr>
<tr>
<td></td>
<td>84”</td>
<td>1300 lbs.</td>
</tr>
</tbody>
</table>

*Bolt-on-edge standard

HEAVY DUTY GRAPPLE
Skid Steers • Compact Tractors

The Heavy-Duty Grapple is designed for up to 50 hp machines with a moderate work load. Made from 3/8” steel, it is strong yet light enough for smaller machines. Pivot-point grease fittings and couplers are standard.

*Features include:
- 3/8” steel
- 8” spacing on root grapple tines
- 1” pivot pins with grease fittings
- Enclosed cylinders and hoses
- Opens to 35”
- 35” deep

<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>66”</td>
<td>580 lbs.</td>
</tr>
<tr>
<td></td>
<td>72”</td>
<td>594 lbs.</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66”</td>
<td>620 lbs.</td>
</tr>
<tr>
<td></td>
<td>72”</td>
<td>626 lbs.</td>
</tr>
</tbody>
</table>

*Bolt-on edge optional.
**LIGHT DUTY GRAPPLE**  
*Small Skid Steers • Small Farm Loaders*

This lightweight grapple is designed with small loaders in mind with limited lift capacity. Weighing only 454 lbs, it lets you grab a load without the fear of tipping your machine. Dual top clamps and grease fittings are standard.

<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
<th>Construction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>66&quot;</td>
<td>454 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>66&quot;</td>
<td>480 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
</tbody>
</table>

**MINI GRAPPLE**  
*Mini Skid Steers • Walk Behinds • Small Utility Loaders*

These strong yet compact grapples are the balance between weight and strength. Featuring great visibility, a fast-acting cylinder, and a bolt-on edge make this grapple the right choice for the most demanding conditions.

<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight</th>
<th>Construction</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>38&quot;</td>
<td>350 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
<tr>
<td>Grapple</td>
<td>50&quot;</td>
<td>368 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
<tr>
<td>Grapple Bucket</td>
<td>38&quot;</td>
<td>350 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
<tr>
<td>Bucket</td>
<td>50&quot;</td>
<td>368 lbs.</td>
<td>3/8&quot; Steel</td>
</tr>
</tbody>
</table>

*Also available in Root Grapple style!*
**GRAPPLES**

**HI-CAPACITY GRAPPLE**

*Backhoes • Wheel Loaders • Telehandlers*

This grapple is for use on backhoes, compact wheel loaders and telehandlers and is excellent for land clearing, demolition and recycling. It is available in a root grapple style or a grapple bucket style and they can be made from 1/2” or 3/4” steel.

---

<table>
<thead>
<tr>
<th>Style</th>
<th>Size</th>
<th>Weight 1/2”</th>
<th>Weight 3/4”</th>
</tr>
</thead>
<tbody>
<tr>
<td>Root Grapple</td>
<td>72”</td>
<td>1150 lbs.</td>
<td>1725 lbs.</td>
</tr>
<tr>
<td></td>
<td>78”</td>
<td>1200 lbs.</td>
<td>1800 lbs.</td>
</tr>
<tr>
<td></td>
<td>84”</td>
<td>1250 lbs.</td>
<td>1950 lbs.</td>
</tr>
<tr>
<td></td>
<td>90”</td>
<td>1300 lbs.</td>
<td>2000 lbs.</td>
</tr>
<tr>
<td></td>
<td>96”</td>
<td>1450 lbs.</td>
<td>2100 lbs.</td>
</tr>
<tr>
<td>Grapple Bucket*</td>
<td>72”</td>
<td>1200 lbs.</td>
<td>1725 lbs.</td>
</tr>
<tr>
<td></td>
<td>78”</td>
<td>1250 lbs.</td>
<td>1800 lbs.</td>
</tr>
<tr>
<td></td>
<td>84”</td>
<td>1300 lbs.</td>
<td>1950 lbs.</td>
</tr>
<tr>
<td></td>
<td>90”</td>
<td>1450 lbs.</td>
<td>2000 lbs.</td>
</tr>
<tr>
<td></td>
<td>96”</td>
<td>1500 lbs.</td>
<td>2100 lbs.</td>
</tr>
</tbody>
</table>

---

**Features include:**

- Opens to 52”
- 49” deep
- 8” tines spacing
- Available in Root Grapple or Grapple Bucket styles
Blue Diamond Attachments
American-made, top-quality attachments!

ROCK BUCKET

Skid Steers • Compact Wheel Loaders • Telehandlers • Farm Loaders

ROCK BUCKET
The Blue Diamond rock bucket uses 3/8” steel with the tines spaced at 3”. This very popular bucket can be used for sifting or raking and is available dual grapples for holding your load. Works well as a land plane, skimming off high spots with the leading edge and smoothing the loose soil off again with the rear cross bar. The drop down inside keeps rocks from sliding out.

Features include:
• Laser cut cutting edge gussets tips of tines
• 3” spacing between tines
• 2 styles of grapples available
• Works great as a land plane and for light clearing

Shown Without Grapples

With HD Grapples

With Standard Duty Grapples

ph 888-376-7027 fax 865-246-2007 • www.bluediamondattachments.com
BUCKETS

Skid Steers • Compact Wheel Loaders • Farm Loaders

Our low-profile skid steer buckets are available in a variety of configurations. We offer weld-on-cutting edge, bolt-on-cutting edge, teeth, tooth bar, or long bottom. These well-engineered buckets offer a powerful breakout force and great visibility.

<table>
<thead>
<tr>
<th>Width</th>
<th>Standard Weight</th>
<th>Standard Depth</th>
<th>Long Bottom Weight</th>
<th>Long Bottom Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>60”</td>
<td>330 lbs.</td>
<td>30”</td>
<td>400 lbs.</td>
<td>38”</td>
</tr>
<tr>
<td>66”</td>
<td>354 lbs.</td>
<td>30”</td>
<td>416 lbs.</td>
<td>38”</td>
</tr>
<tr>
<td>72”</td>
<td>375 lbs.</td>
<td>30”</td>
<td>442 lbs.</td>
<td>38”</td>
</tr>
<tr>
<td>78”</td>
<td>415 lbs.</td>
<td>30”</td>
<td>484 lbs.</td>
<td>38”</td>
</tr>
<tr>
<td>84”</td>
<td>445 lbs.</td>
<td>30”</td>
<td>488 lbs.</td>
<td>38”</td>
</tr>
</tbody>
</table>

Weight in chart is for smooth only.

SEVERE DUTY BUCKET

This severe duty bucket is one of the heaviest duty skid steer buckets on the market. They are available in 78” or 84” widths and low profile or high capacity. They are constructed from heavy gauge steel consisting of a 1/2” bottom, double layer 1/4” back and a 1” x 8” cutting blade.

Low Profile
- 20” back height
- 30” or 38” bottom

High Capacity
- 26” back height
- 38” bottom

TRACTOR BUCKET

These heavy-duty buckets come in a variety of configurations including smooth with teeth, bolt-on-edge, or a tooth bar can be used.

<table>
<thead>
<tr>
<th>Width</th>
<th>Weight</th>
<th>Capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td>60”</td>
<td>375 lbs.</td>
<td>14.4</td>
</tr>
<tr>
<td>66”</td>
<td>400 lbs.</td>
<td>15.8</td>
</tr>
<tr>
<td>72”</td>
<td>420 lbs.</td>
<td>17.2</td>
</tr>
<tr>
<td>78”</td>
<td>460 lbs.</td>
<td>18.7</td>
</tr>
<tr>
<td>84”</td>
<td>490 lbs.</td>
<td>20.1</td>
</tr>
</tbody>
</table>

Weight in chart is for smooth only.
SNOW AND MULCH BUCKET
Skid Steers • Compact Wheel Loaders
Telehandlers • Farm Loaders

Our high-capacity snow and mulch bucket allows you to move more bulky material in one scoop. Great for mulch, salt, grain, snow, or sawdust. A bolt-on-edge is an option worth considering if you run on concrete or asphalt.

<table>
<thead>
<tr>
<th>Width</th>
<th>Capacity</th>
<th>Steel Option</th>
</tr>
</thead>
<tbody>
<tr>
<td>66&quot;</td>
<td>22.91 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>72&quot;</td>
<td>25 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>78&quot;</td>
<td>27 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>84&quot;</td>
<td>29.1 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>90&quot;</td>
<td>31.2 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>96&quot;</td>
<td>34.5 CF</td>
<td>3/16” or 1/4”</td>
</tr>
<tr>
<td>102&quot;</td>
<td>37.8 CF</td>
<td>3/16” or 1/4”</td>
</tr>
</tbody>
</table>

FRONT DUMP BUCKET
The Blue Diamond Front-Dump Bucket allows you to load trucks you normally could not reach. You gain an average of 5 feet in height and 3 feet in reach.

Available in 72", 78" & 84" widths!

4-IN-1 BUCKET
This heavy duty 4-in-1 bucket will make a skid steer or compact track loader into a very versatile machine. Use as a grapple for moving logs or debris, push dirt with the blade like a dozer, dig with the bucket, and back drag with the open bucket like a box blade. Uses 2 powerful cylinders and can be greased on all pivot points. Includes pilot-operated check-valve to control drifting.
ATTACHMENTS

LOG SPLITTER
The Blue Diamond Log Splitter can be used horizontal or vertical. The powerful cylinder is controlled by a single easy-to-use lever. It can handle up to a 24” log with ease.

Features include:
- 4” bore, 24” stroke & 1.25” rod cylinder
- Can be used vertical or horizontal
- Splits up to 24” long logs

CONCRETE BUCKET
The 1/2 yard bucket is great for placing concrete just where you need it. Open and close the shoot without leaving the cab.

Features include:
- Hydraulic door
- 1/2 yard heavy-duty hopper
- Top lip keeps material from splashing out
**PALLET FORKS**

*Skid Steers • Compact Wheel Loaders • Tractors*

Our pallet forks offer great visibility on a heavy-duty frame. The 48” tines are 4,000 lb. capacity and are adjustable. Side steps are available for use on skid steers.

**Features include:**
- Rail mount tines
- Easy to adjust
- 4,000 lb. capacity
- Non-floating tines
- 48” tines

---

**WIDE HEAVY-DUTY FORK**

*Skid Steers • Compact Wheel Loaders*

This 60” wide frame is built extra heavy for handling wider loads. Available with 48” or 60” tines and rated for 4,500 lb. capacity.

**Features include:**
- Heavy-duty 60” wide frame
- Back rest available
- Available with either 48” or 60” tines

---

Image descriptions for each section are provided to aid in understanding the features and functionality of the pallet forks available from Blue Diamond Attachments.
INDUSTRIAL FORKS

WHEEL LOADER/BACKHOE PALLET FORKS

Wheel Loaders

These premium forks are available in a variety of configurations to suit the needs of today's contractors.

Features include:

- 60" and 96" frames
- 48", 60", and 72" tines
- Constructed of material that is thicker than industry standard
- 1 1/2" ears and 1" side plates
- 2 1/2" solid carriage bar
- Superior visibility with single center support
- Minimum tine spacing is 18"

GRAPPLE FORKS

Skid Steers • Tractors • Compact Wheel Loaders

Our grapple fork is a great attachment for carrying everything from pipes and logs to pallets. The adjustable cylinder mount point allows the grapple to open wider or close tighter depending on your needs. The tines can be 42", 48" or 60" with a 4000lbs capacity.

Features include:

- Variable cylinder mounting locations
- Adjustable on floating fork tines
- Dual grapples available

BACKHOE FORKS

Backhoes

The Blue Diamond backhoe forks are for backhoes with quick coupler attachments. They are rated for 6000lbs lift and come with 48", 54" or 60" tines. The frame is 60" wide and has a class 3 carriage bar that is notched to lock the tines from moving out of position.

Features include:

- Rail mounted adjustable tines
- Forks non-floating
- Various mounts available
**ATTACHMENTS**

**Skid Steers • Compact Wheel Loaders • Telehandlers • Farm Loaders**

**HAY SPEAR**
The Hay Spear is very useful for moving large or small bales. Available in traditional style or the double-bottom spear style. Each spear time is rated at 3,500 lb. capacity.

![3,500 lb. Capacity Spears](image)

**UNIVERSAL MOUNT PLATE**
Make your own attachment or make your old attachments fit your new skid steer. Fits to all universal hitch machines. Made from 1/4" solid plate.

![Removable Stabilizers](image)

**TRAILER SPOTTER**
The trailer spotter is a great tool for moving trailers in tight areas with your skid steer. Accepts 2" trailer hitch.

![3,500 lb. Capacity Spears](image)

**TREE BOOM**
The Blue Diamond Tree Boom is designed for setting new trees or moving cut trees. The 3,500 lb. capacity makes this attachment useful in many applications.
ATTACHMENTS

Maximize the versatility of your forklift or telehandler with a range of money-making attachments!

WORK PLATFORMS
Our tough, lightweight platforms offer many features. The mesh floor gives the driver visibility while providing stable non-slip footing. The weight capacity is 2,000 lbs and end-fork pockets are standard on 8’ and larger platforms for moving and loading in tight areas.

Features include:
- Anchors behind fork heel
- Safety harness tie downs
- Safety pins on doors

<table>
<thead>
<tr>
<th>Sizes</th>
<th>Weight</th>
</tr>
</thead>
</table>
| 4’ x 4’ | 330 lbs.
| 4’ x 6’ | 390 lbs.
| 4’ x 8’ | 450 lbs.
| 4’ x 9.8’ | 500 lbs.
| 4’ x 12’ | 570 lbs.

Platform folds flat for storage and transport!

INDUSTRIAL JIBS
Get the extra reach you need with our Industrial Jib. Simply pull out the spring pin and go from 6.9’ to 12’. It has a lift capacity of 6,000 lbs at 6’9” and 3,000 lbs fully extended. Simply slides onto forks for quick attachment. Add this jib to your inventory to get the most out of your telehandler.

<table>
<thead>
<tr>
<th></th>
<th>In</th>
<th>Out</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lift Capacity</td>
<td>6,000</td>
<td>3,000</td>
</tr>
<tr>
<td>Length</td>
<td>6.9’</td>
<td>12’</td>
</tr>
<tr>
<td>Weight</td>
<td>500 lbs.</td>
<td>500 lbs.</td>
</tr>
</tbody>
</table>

Nine working positions!

TRUSS JIBS
Gain up to 16’ feet of reach with this 2,000 lb. capacity jib. Available in 12’ and 16’ lengths with a pintle-style hook on the working end. Slides onto your forks and pins on for safety or universal hitch-style for skid steers.

<table>
<thead>
<tr>
<th>Length</th>
<th>12’</th>
<th>16’</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lift Capacity</td>
<td>2,000</td>
<td>2,000</td>
</tr>
<tr>
<td>Weight</td>
<td>550 lbs.</td>
<td>625 lbs.</td>
</tr>
</tbody>
</table>
This variable speed salt/seed spreader gives you excellent control of your product spread pattern, and the fitted lid keep product dry. For use on skid steers or any other vehicle with a 2” trailer receiver.

**Features include:**
- Spreads up to 40'
- Optional vibrator kit
- Comes with top screen
- 3” vertical high flow auger
- 10” spinner

10” Spinner

Wire Harness & Controller Kit is included!
Hammers

Skid Steers • Excavators • Mini Excavators • Backhoes

These top quality hydraulic hammers are designed for long, trouble-free usage. Blue Diamond hydraulic hammers are easily serviced, are available at a competitive price, and give you the power needed for the toughest jobs—all housed within one of the most compact designs available! The hammers are built for compatibility with most skid steers, loader backhoes, and excavators, and features “Vibra-Silence” for operator safety and comfort.

Features include:
• Low maintenance
• Boltless mounting system
• Only 2 moving parts - piston & valve assembly
• High impact energy consistently through engine rev range
• Vibra-Silence - reduces operator and carrier machine vibration exposure
• Direct acting nitrogen gas backhead
• Speedy re-gassing process
• Lower guaranteed sound power levels
• Easily maintained through single point greasing system
• One-piece construction does not use cross-bolts and is great for working in confined spaces
Blue Diamond Attachments  American-made, top-quality attachments!

**HAMMERS**

*Skid Steers • Excavators • Mini Excavators • Backhoes*

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>H110</td>
<td>175</td>
<td>168</td>
<td>4-7</td>
<td>1525</td>
<td>650-1100</td>
<td>1.60”</td>
<td>42”</td>
<td>112</td>
<td>1560-2250 lbs.</td>
</tr>
<tr>
<td>H120</td>
<td>250</td>
<td>220</td>
<td>5-10</td>
<td>1350</td>
<td>650-1150</td>
<td>1.80”</td>
<td>46”</td>
<td>115</td>
<td>2250-6750 lbs.</td>
</tr>
<tr>
<td>H130</td>
<td>450</td>
<td>303</td>
<td>8-13</td>
<td>1600</td>
<td>700-1250</td>
<td>2.10”</td>
<td>51”</td>
<td>117</td>
<td>4450-8890 lbs.</td>
</tr>
<tr>
<td>H140</td>
<td>550</td>
<td>505</td>
<td>8-16</td>
<td>1650</td>
<td>550-1250</td>
<td>2.60”</td>
<td>57”</td>
<td>118</td>
<td>5600-11000 lbs.</td>
</tr>
<tr>
<td>H150</td>
<td>750</td>
<td>575</td>
<td>12-21</td>
<td>1700</td>
<td>650-1400</td>
<td>2.75”</td>
<td>60”</td>
<td>119</td>
<td>8200-16800 lbs.</td>
</tr>
<tr>
<td>H160</td>
<td>850</td>
<td>725</td>
<td>14-26</td>
<td>1800</td>
<td>550-1200</td>
<td>3.00”</td>
<td>63”</td>
<td>121</td>
<td>9000-18700 lbs.</td>
</tr>
<tr>
<td>H1100</td>
<td>1250</td>
<td>1078</td>
<td>18-29</td>
<td>1800</td>
<td>550-1200</td>
<td>3.75”</td>
<td>65”</td>
<td>123</td>
<td>18000-24200 lbs.</td>
</tr>
<tr>
<td>H1300</td>
<td>1750</td>
<td>1218</td>
<td>20-32</td>
<td>1900</td>
<td>650-1200</td>
<td>4.10”</td>
<td>72”</td>
<td>123</td>
<td>22400-31400 lbs.</td>
</tr>
<tr>
<td>H1800</td>
<td>2250</td>
<td>2178</td>
<td>24-39</td>
<td>1900</td>
<td>400-700</td>
<td>4.40”</td>
<td>74”</td>
<td>125</td>
<td>29000-43400 lbs.</td>
</tr>
<tr>
<td>H2300</td>
<td>4000</td>
<td>3810</td>
<td>39-53</td>
<td>1900</td>
<td>400-700</td>
<td>5.25”</td>
<td>90”</td>
<td>127</td>
<td>40000-62500 lbs.</td>
</tr>
</tbody>
</table>

**Key Features:**
- **Primary Shock Dampening System**
- **Nitrogen Gas Backhead**
- ** Hydraulic Control Valve**
- **Piston**
- **Tool Retainer**
- **Secondary Shock Dampening Block**

**Secondary Shock Dampening Block**

**Primary Shock Dampening System**

**Nitrogen Gas Backhead**

**Hydraulic Control Valve**

**Piston**

**Tool Retainer**

**Secondary Shock Dampening Block**
SEVERE-DUTY THUMBS
Excavators • Backhoes
The severe duty thumbs add versatility to any excavator of backhoe loader. Any Blue Diamond thumbs can be used manually or hydraulically. A stiff arm is included even when ordered as hydraulic so that if for any reason you are not able to use your cylinder the stiff arm can be installed to continue working! This well engineered thumbs folds tight to the boom when not in use and the stiff arm stays with the unit when folded.

Features include:
• Constructed of material that is thicker than industry standard
• Manual and hydraulic models
• Oversized main pin
• Easily converts to hydraulic
• Stores with stiff arm attached
• Width and length extensions available
• Serrated teeth
• Grade 50 steel

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
<th>Tines</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4000</td>
<td>12” x 40”</td>
<td>3/4”</td>
<td>275 lbs.</td>
</tr>
<tr>
<td>4800</td>
<td>16” x 50”</td>
<td>1”</td>
<td>650 lbs.</td>
</tr>
<tr>
<td>5600</td>
<td>22” x 58”</td>
<td>1 1/4”</td>
<td>910 lbs.</td>
</tr>
</tbody>
</table>

Listed weights are for manual models.
**MINI-SERIES THUMBS**

*Manual • Hydraulic*

The mini series thumbs are a rugged built tool that adds versatility to any mini excavator. The stiff arm pins up when folded or can be removed to convert it to hydraulic.

**Features include:**
- 1/2” grade 50 steel
- Hydraulic version also includes stiff arm
- Easy to install
- Pins up with stiff arm attached

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
<th>Tines</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400</td>
<td>24&quot; x 9&quot;</td>
<td>1/2&quot;</td>
<td>120 lbs.</td>
</tr>
<tr>
<td>2800</td>
<td>28&quot; x 9&quot;</td>
<td>1/2&quot;</td>
<td>143 lbs.</td>
</tr>
<tr>
<td>3400</td>
<td>36&quot; x 9&quot;</td>
<td>1/2&quot;</td>
<td>152 lbs.</td>
</tr>
</tbody>
</table>

Listed weights are for manual models.

**DOZER RAKE**

The Blue Diamond Dozer Rake is an over-the-blade mount with adjustable height. The rake will tear up roots and stumps as well as gather up brush piles.

**Features include:**
- 1 1/2” thick tines
- Adjustable height
- Easy to install